



EARLS INDUSTRIES LTD.

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EARLS Industries Ltd. Twistlock Pin and Nut Re-Certification

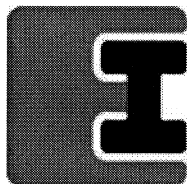
The estimated price for re-certification is \$85.00 net per pin/nut set (doing a minimum of four pin/nuts sets per inspection) and it includes the following process:

1. Mechanic – clean and perform a quick 1st visual inspection to look for obvious problems
2. Machinist – perform a comprehensive 2nd visual inspection to confirm integrity of threads, keyways, et cetera
3. Welder – perform a 1st Mag Particle test on the pin to look for pre-existing fatigue cracks at the head or threads areas
4. Mechanic – perform a proof-load test equal to 200% of the SWL on our certified load tester
5. Welder – perform a 2nd Mag Particle test on the pin to look for any cracks that might have been induced by the proof-load test
6. Mechanic – record the ID numbers and record the re-certification details in our log book
7. Engineer - issue a Test Certificate (one cert per “series” tested)

If at any time the pin/nut set fails to pass, the process is stopped, the pin/nut should be discarded, and the charge is reduced to \$35.00, unless we are consequently supplying a new replacement pin/nut set, in which case there is no charge for the test failure.

Turn-around time is in & out within 2-to-3 full working days.

Please ensure that all pins/nuts sent for inspection are clearly tagged to indicate your company name, the date sent, and the identification of the spreader or headblock Make & Model numbers.



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